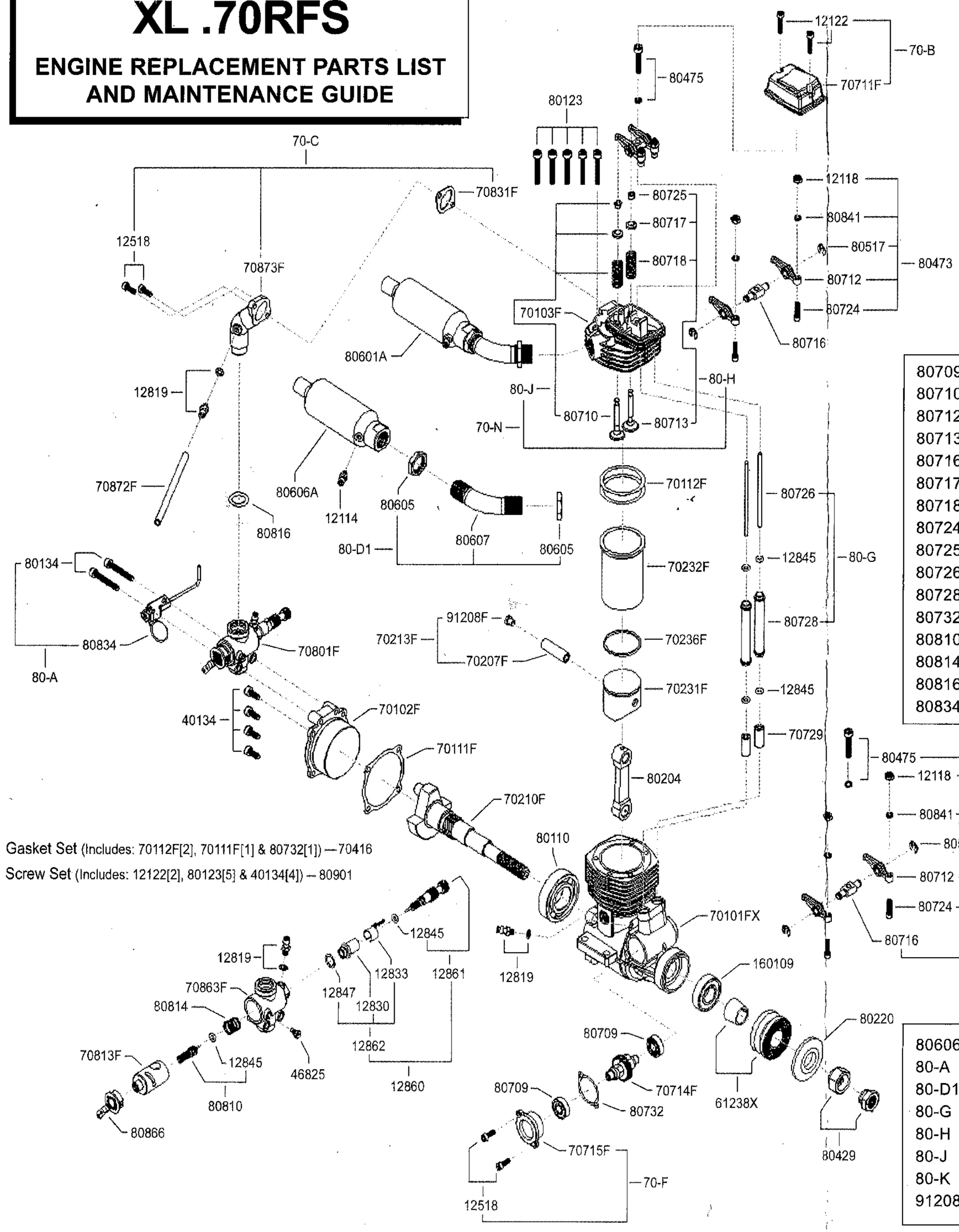
XL .70RFS

ENGINE REPLACEMENT PARTS LIST AND MAINTENANCE GUIDE



80709	Cam Ball Bearing (1)
80710	Exhaust Valve
80712	Rocker Arm Only (1)
80713	Intake Valve
80716	Rocker Arm Mount
80717	Valve Retaining Washer (1)
80718	Valve Spring (1)
80724	Rocker Arm Lifter Screw (1)
80725	Valve Retaining Clips (1)
80726	Pushrod (1)
80728	Pushrod Guide Tube (1)
80732	Cam Gear Cover Gasket
80810	LS Needle Valve w/O-Ring
80814	Carburetor Barrel Spring
80816	Carburetor O-Ring
80834	Choke Assembly

80606A	Muffler Only
80-A	Choke Assembly w/Screws
80-D1	Exhaust Pipe w/Cinch Nuts
80-G	Pushrod w/Guide Tube Set
80-H	Intake Valve Assembly (Complete)
80-J	Exhaust Valve Assembly (Complete)
80-K	Rocker Arm Set
91208F	Wrist Pin Retainer

12114	Fuel Nipple w/o Gasket
12118	Rocker Arm Retaining Nut (1)
12122	Rocker Cover Screw Set
12518	Intake Pipe/Cam Gear Cover Screw Set
12819	Fuel Nipple w/Gasket
12830	HS Needle Valve Holder
12833	HS Needle Valve Detent Spring
12845	O-Ring (1)
12847	HS Needle Valve Holder Gasket
12860	HS Needle Valve Assembly (Complete)
12861	HS Needle Valve w/O-Ring
12862	HS Needle Valve Holder Assembly
40134	Backplate Screw Set
46825	Carburetor Rotor Bolt
70416	Gasket Set
70729	Pushrod Tappet (1)
80110	Rear Ball Bearing
80123	Cylinder Head Screw Set
80134	Carburetor Mounting Screws
80204	Connecting Rod
80220	Propeller Washer
80429	Propeller Nut & Safety Nut Set
80475	Rocker Arm Assembly Mounting Set
80517	Rocker Arm Mount E-Ring (1)
80605	Muffler Cinch Nut (1)
80607	Exhaust Pipe Only
80841	Rocker Arm Split Washer (1)
80866	Throttle Arm
80901	Screw Set
160109	Front Ball Bearing
61238X	Drive Washer & Collet Set
70101FX	Crankcase
70102F	Backplate
70103F	Cylinder Head w/o Valve Assemblies
70111F	Backplate Gasket
70112F	Cylinder Head Gasket Set
70207F	Wrist Pin
70210F	Crankshaft
70213F	Wrist Pin w/Retainer
70231F	Piston
70232F	Piston Sleeve
70236F	Piston Ring
70711F	Rocker Cover
70714F	Cam Gear
70715F	Cam Gear Cover
70801F	Carburetor Assembly (Complete)
70813F	Carburetor Barrel
70831F	Intake Pipe Gasket
70863F	Carburtor Body w/Spray Bar
70872F	Fuel Tubing
70873F	Intake Pipe
70-B	Rocker Cover w/Screws
70-C	Intake Pipe Set
70-F	Cam Gear Cover w/Screws Set
70-N	Cylinder Head w/Valve Assemblies
80601A	Muffler Assembly (Complete)